

T-CHIME ASSEMBLY GUIDE



PARTS:

- High-end wheel assembly with stationary wheel
- Low-end wheel assembly with swivel wheels
- Lower crossbar
- Handle

YOU WILL NEED:

1. Hex key provided with the T-CHIME
2. Hex keys provided with the Yamaha YCH-6018 and YCH-7018 chimes

Assembly guide online: yamaha.io/tchime

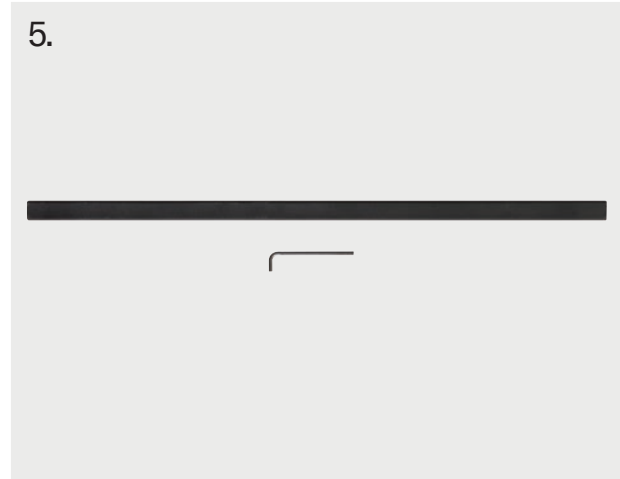
1. The T-CHIME will arrive in a separate box from the YCH-6018 or YCH-7018 chimes. As you unbox the Tough-Terrain Frame, you will see that the T-CHIME handle is not attached. Additionally, a small metal bar will be located between the low-end and high-end wheel assembly. This bar is for shipping purposes only and may be discarded.
2. The concert frame for Yamaha chimes will come fully assembled. If you have already purchased the YCH-6018 or YCH-7018 chimes, it will need to be disassembled for reassembly on the T-CHIME frame.
3. Remove the T-CHIME from the box. Place the high-end wheel assembly with stationary wheels on the ground.



4. Next, place the low-end wheel assembly with swivel wheels on the ground.



5. Insert the long lower cross bar into both wheel assemblies to attach them together. Finger tighten the screws. Do not fully tighten the screws in each wheel assembly just yet. Save that for the end, as it is helpful to have a little give during the assembly process.



6. Attach the T-handle to the low-end wheel assembly using the hex key provided in the T-CHIME box. Lock the swivel casters when completed.



7. Now that the base of the T-CHIME is complete, prepare to attach the YCH-6018 or YCH-7018 components to the T-CHIME frame.



8. Lock the wheels of the chime frame to avoid any movement during disassembly.



9. Carefully remove all chime tubes. To avoid damage, lay them down on a soft, level surface such as a blanket. If the concert chimes are not already assembled, go to step #11. Use care to not leave scratches when removing each tube from the frame. Wearing soft gloves is recommended.

10. Using the hex key included with the concert chimes, remove the screw at the top of the upper chime frame. Ensure the safety of screws until the frame is put back together.



11. Remove the upper chime frame by sliding it up and out of the entire concert frame. Place it on a soft surface.



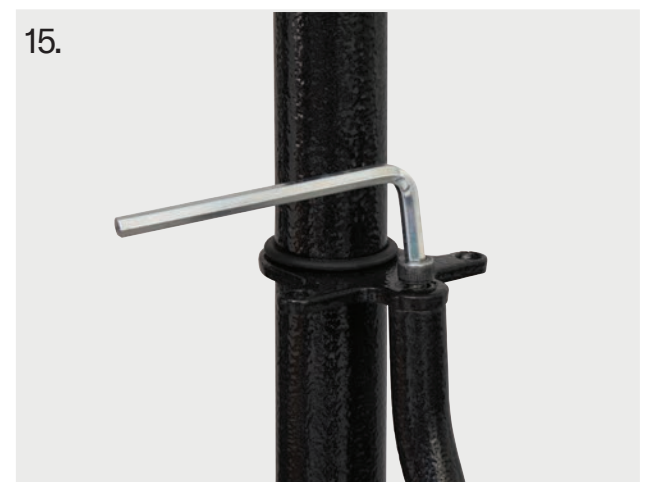
12. Using the hex key, loosen the screw that attaches the pull rod to the damper box attachment. Disconnect the damper rod from the damper box and set it aside.



13. There are two screws attached to the plate under the damper box on each side of the concert frame. Using the hex key, remove each of the four screws, and set them aside for later use.



14. The damper box is now disconnected from the concert frame. Remove the damper box by sliding it up and out of the concert frame.



15. There is a screw that attaches the lower crossbars to the underside of the damper box. Loosen each screw with a hex key and put it aside in a safe place for reassembly.

16. Remove the screw that attaches each tube post to the wheel assembly with a hex key. There is one on each side. Put the screws in a safe place for reassembly.



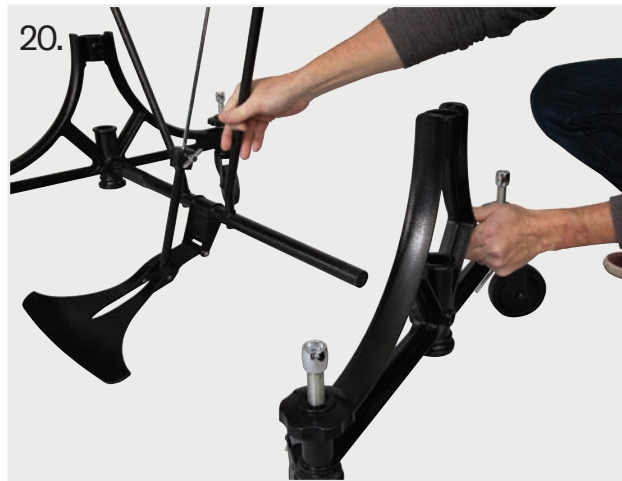
17. Remove each vertical tube post from the concert frame.



18. Place both tube posts in the T-CHIME frame. Do not fully tighten the screws on each side yet. Save that for the end as it is helpful to have a little give during the assembly process.



19. Loosen the screw located at the bottom on each side of the concert frame. Put the screws in a safe place for reassembly.



20. Remove the pedal rod assembly from the concert frame.



21. Place the pedal rod assembly on the T-CHIME frame. The pedal should be facing the player with the T-handle on the player's left-hand side.

22. Attach the lower crossbar on the pedal rod assembly to the T-CHIME with the screws from the concert frame. There is a screw on each side.



23. Attach both lower cross bars onto the T-CHIME tube posts with the screws from the concert frame.



24. Replace the damper box over the top of each tube post. Ensure the side of the box with the damper stop is on the player side. Slide the damper box down slowly and evenly on both sides.



25. Replace the four screws under the damper box (two on each side). Both will attach to a plate on the side tube post.



26. Place the upper chime frame onto each top post.



27. Firmly attach the frame with the two screws provided (one on each side).

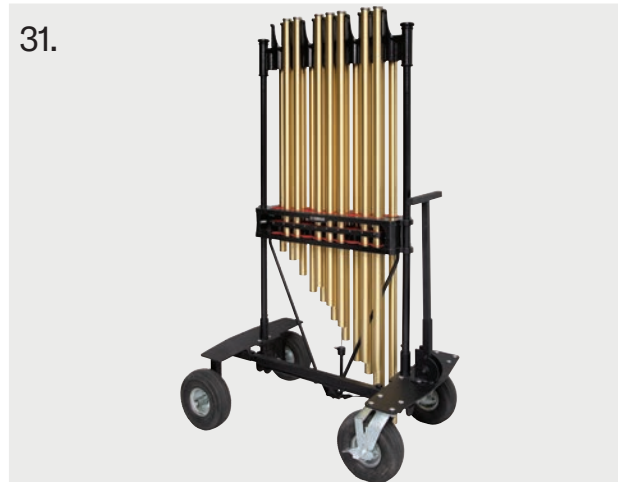
28. Attach the pull rod assembly to the damper box and tighten. The blank space in the pull rod should face the bolt. Ensure the pedal is working correctly.



29. Adjust the pedal height as needed. Be sure to always raise the pedal during transport.



31. Carefully replace each chime tube onto the T-CHIME frame.



31. Congratulations — you're done!

